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FES54 SHUTTER INLET

Installation Instructions

Prior to Installation

Inspect the FES54 Shutter and Inlet Angles for signs of shipping damage. It is the responsibility of the customer to report any shipping damage to the freight carrier.

Shutter Inlet Assembly

The Shutter Inlet consists of 4 angles (top & bottom angles are shorter than the side angles) that must be fastened together around the FES54 Shutter. When assembling the shutter inlet, do not tighten any hardware until all bolts are in place or it may be difficult to align some holes.

Place the top inlet angle against the top of the shutter and align the four mounting holes in the shutter with the four holes in the side of the top angle. Using four #10 x 1/2" round machine screws with #10 hex nuts, fasten the shutter inlet top angle to the shutter. Push the screws, from the inside out, and thread the nuts on the outside. See Figure 1 for details.

Next, place a side angle on an adjacent side of the shutter. Using four #10 x 1/2" round machine screws with #10 hex nuts, fasten the shutter inlet side angle to the shutter. Again, push the bolts from the inside out, and thread the nuts on the outside.

This process should be repeated for the two remaining inlet angles. Tighten all hardware completing the shutter inlet.

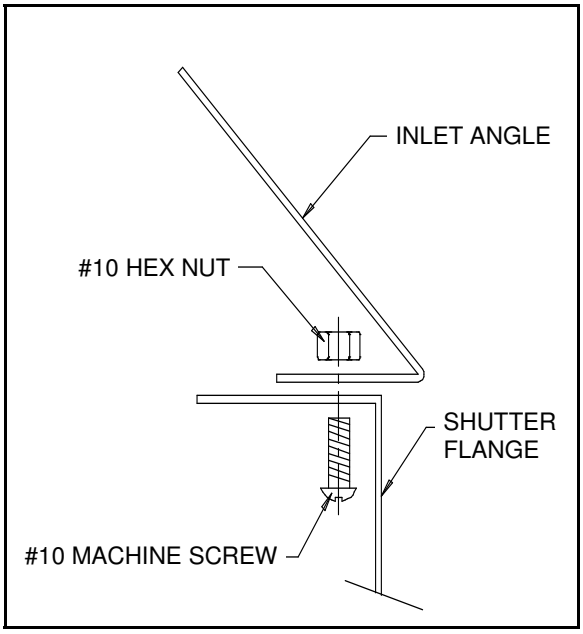

Figure 1.